

PLMJobManager - CheckBox Validation Report

Validation Report

The following requirements for the validation of the CheckBox application have been tested:

Achieving same results with checkbox and interactive use of NX/TC in following areas:

1. Load and update parts and drawings
2. Data consistency between 2 different NX versions

Additional requirement regarding visualization of checkbox results:

3. Results of CheckBox should be presented in an user-friendly way

1. Test procedure: Load and update parts and drawings

Background:

As described on slide 13 '**CheckBox Data Extraction**' during extracting and performing update actions the program collects issues that appears during this process.

This kind of ISSUES are analysed form logfiles and classified.

Test Procedure:

To validate this requirement you need to open a NX-part, detected by CheckBox, interactively with the same NX/TC Version and settings as the CheckBox extraction process has been used. After opening the part you need to perform the same update actions that has been processed in CheckBox. (Update Feature // Update Drawing) and compare the issues with the issues detected by CheckBox.

Expected Test Results:

Load and update part interactively shall generate the same error message as captured in the CheckBox logfile.

Test evidence is shown in the next 2 slides.

1a. Test results for load and update parts and drawings

Results from CheckBox Open and Update Process

1 Start Check at Sat Feb 02 06:47:15
 2
 3 [547] partname = #40082=V3.2 P...
 4 [553] decoded = ##
 5
 6
 7 [592] Start do the update
 8 Update: All Features
 9 Error: 362008 in Program: ..\SOURCE_FILES\checkbox\checkbox.c
 10 -> in line 2848 (Unable to terminate the blend faces. Blend adjacent edges first or reduce the radius.)
 11
 12 Update: All Features --> passed
 13 Update: Drawing views
 14 Update: Sheet_All_with_view
 15 Update: Drawing views --> passed
 16 [594] done the update --> finished
 17
 18 Info: init_xml_file
 19 Info: init_xml_file --> passed
 20
 21 Info: write_xml_end Section --> passed
 22
 23 Statistics:
 24 0.) CHECK_MODEL_SECTION 4.742430 sec [1]
 25
 26 19.) UP_SHEET_ask_dim_status 0.015600 sec [79]
 27 Finished checking at Sat Feb 02 06:48:02 2015
 28
 29 [913] close all parts
 30 [915] done close all parts

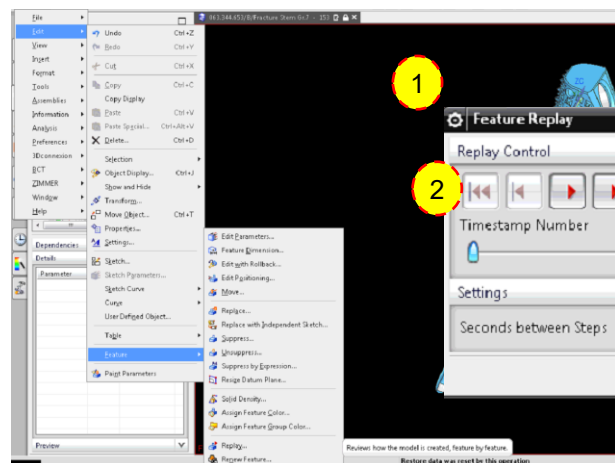
Process Steps:

1. CheckBox opens part
2. Do the Update Action and gets message
Error: Unable to terminate the blend faces. Blend adjacent edges first or reduce the radius
3. Extracts CheckBox Data
4. Closes the part
5. JobClient analyses the log file and send result into JobManger Database.

Ir.Id	Q.Name	Q.P.02 [CBT2(NX1	P.Res.Code	P.Res.CB:Syslog (Eval)	P.Res.CB:UF (update feature)
063.344.653/B	063.344.653/B	D.ERR	CB-264	ERR.CB (Feature Update Failed)	WRN:Unable to terminate the blend faces. Blend adjacent edges f...

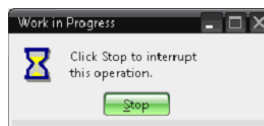
Both Procedures return the same Messages

Results from NX Interactive Open and Update Process



Process Steps:

1. Open Part
2. Start Feature Replay
3. Start Feature Replay from begin (Timestamp Number = 0)
4. Do Feature Replay until end
5. After finishing feature replay the Message
Error: Unable to terminate the blend faces. Blend adjacent edges first or reduce the radius.
6. You see in feature tree the feature having ISSUES



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063.344.653/B/Fracture Stem Gr.7 - 153
 Edge Blend(230) Error: Unable to terminate the blend faces. Blend adjacent edges first or reduce the radius.
 Edge Blend(263) Error: Unable to apply blend.

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Edge Blend (230)

Edge Blend (263)

1b. Test results for load and update parts and drawings

Results from CheckBox Open and Update Process

CheckBox

```

1 Share Check at Fri Feb 01 21:52:11 2019
2
3 [547] partname = $NOMENCLATURE$3.2 PR=063.368.831/1 Master
4 [552] decoded = #
5 [564] repairing frame2 = 063.368.831/1 Master.xml#
6 [566] done frame2 = 063.368.831/1 Master.xml#
7 [567] repairing ocm_prefix = 063.368.831/1 Master.xml#
8 [569] done ocm_prefix = 063.368.831/1 Master.xml#
9 Info: Part = 063.368.831/1 Master
10 Info: xml_file = C:\temp\JobClient\12_WIN_P1\063.368.831_1 Master.xml
11 [580] xmlFile = C:\temp\JobClient\12_WIN_P1\063.368.831_1 Master.xml
12
13 [592] Start do the update
14 Update: All Features
15 Error: 670033 in Program: ..\SOURCE_FILES\checkbox\checkbox_util.c
16      -> in line 2448 (Unable to perform Boolean.)
17
18 Update: All Features --> passed
19 Update: Drawing view
20 Update: Sheet_All_with_view
21 Update: Sheet_DRAW1
22 Update: Sheet_DRAW1 --> passed
23 Update: Drawing view --> passed
24 [594] done the update --> finished
25
26 Info: init_xml_file
27 Info: init_xml_file --> passed
28 Info: write_xml_header
29
30 Info: write_xml_end_section
31 Info: write_xml_end_section --> passed
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Process Steps:

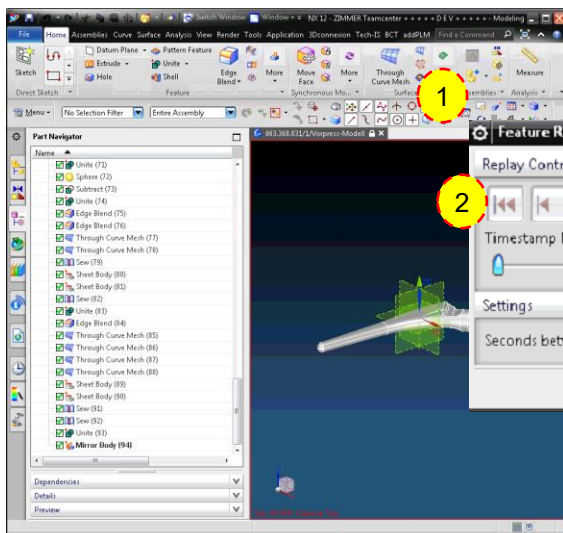
1. CheckBox opens part
2. Do the Update Action and gets message
Error: Unable to perform Boolean.
3. Extracts CheckBox Data
4. Closes the part
5. JobClient analyses the log file and send result into JobManger Database.

Ir.Id	O.Name	O.P.02 [CBT2(NX1	Ir.Ran	O.P.01 [CBT1(NX8.5]	P.Res.Code	P.Res.CB:Syslog (Eval)	P.Res.
063.368.831/1	063.368.831/1	D.ERR		D.OK	CB-264	ERR CB (Feature Update Failed)	OK

Both Procedures return the same Messages

Results from NX Interactive Open and Update Process

Interactive Validation



Process Steps:

1. Open Part
2. Start Feature Replay
3. Start Feature Replay from begin (Timestamp Number = 0)
4. Do Feature Replay until end
5. After finishing feature replay the Message
Error: Unable to perform Boolean.
6. You see in feature tree the feature having ISSUES

063.368.831/1/Vorpress-Modell

Unite(56)

Error: Unable to perform Boolean.

Edge Blend(75)

Error: Referenced edge does not exist.



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2. Test procedure: Data consistency between 2 different NX Versions

Background:

As described on slide 14 '**CheckBox Compare Data**' during comparing CheckBox Data the program collects differences/issues that appears during this process. This kind of differences are analysed by CheckBox compare process and classified.

Test Procedure:

To validate this requirement you need to open a NX-part, detected by CheckBox, interactively with the same NX/TC Version and settings as the CheckBox extraction process has been used. After opening the part you need to do the same update actions that has been processed in CheckBox. (Update Feature // Update Drawing) and compare the output with the results from the CheckBox difference report.

Expected Test Results:

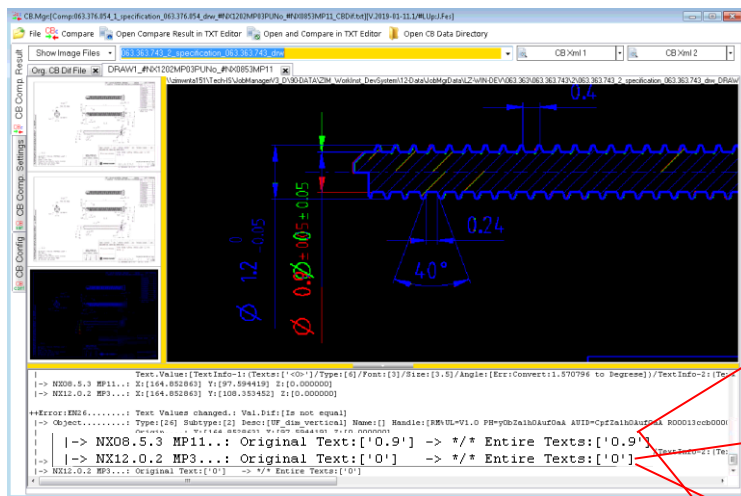
Changes to the drawings by updating it in the higher NX version interactively shall be the same as shown in the CheckBox difference report.

Test evidence is shown in the next 2 slides.

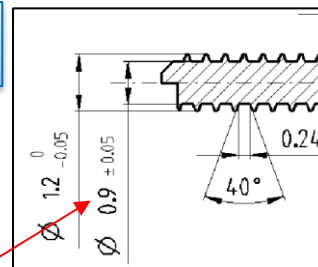
2a. Test results: Data consistency for item #ItemID/RevID#

Results from CheckBox Open and Update Process

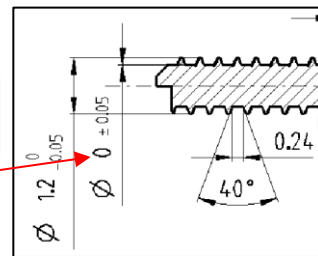
CheckBox



NX8.5 View



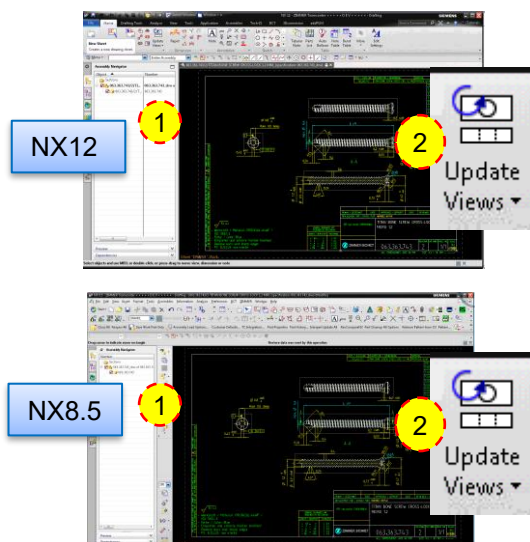
NX12 View



Results
Views updated with same
NX version show the
same drawing

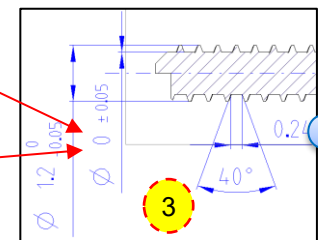
Results from NX Interactive Open and Update Process

Interactive Validation

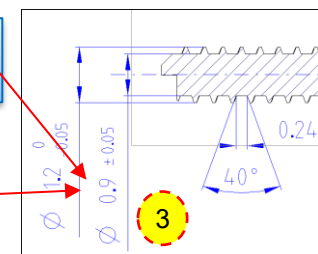


Process Steps:
1. Open Part
2. Start Update Views
3. View updated Views

NX12 View



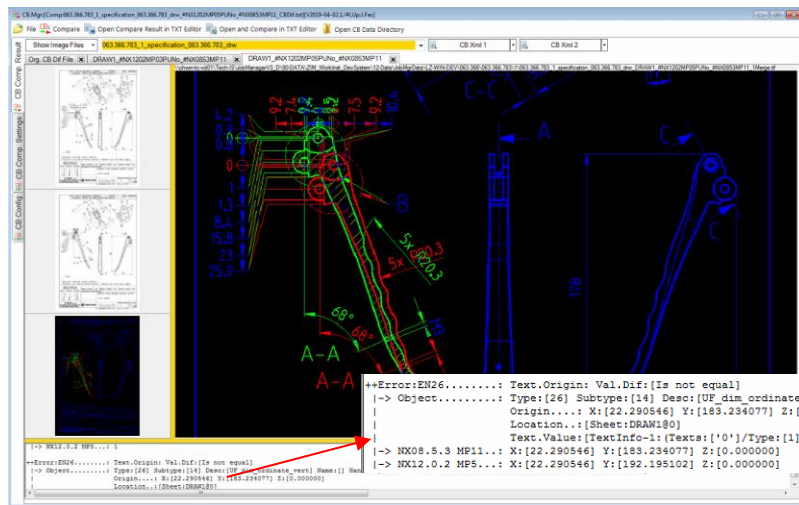
NX8.5 View



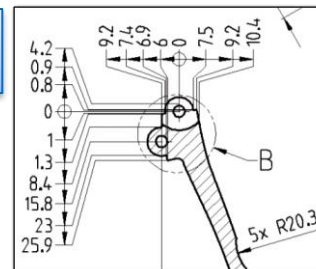
2b. Test results: Data consistency for item #ItemID/RevID#

Results from CheckBox Open and Update Process

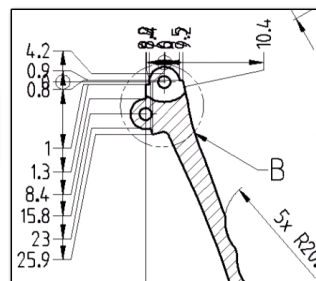
CheckBox



NX8.5
View



NX12
View



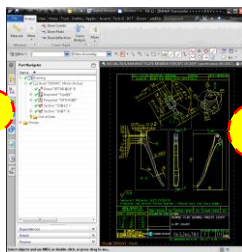
Results
Views updated with same
NX version show the
same drawing

Results from NX Interactive Open and Update Process

Interactive Validation

NX12

1



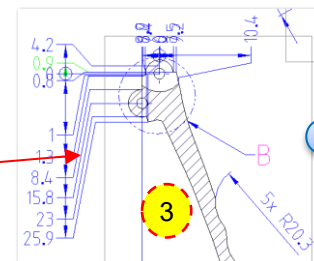
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Process Steps:

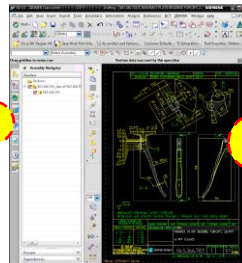
1. Open Part
2. Start Update Views
3. View updated Views

NX12
View



NX8.5

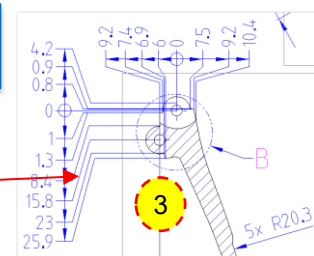
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2



NX8.5
View



3. Test procedure: Presenting CheckBox results

Background:

NX Data that having design issues need to be cleaned latest when creating the next revision. Working only within NX the designer does not have the possibility to compare how the drawing looked before and after the upgrade to new software versions.

Test procedure:

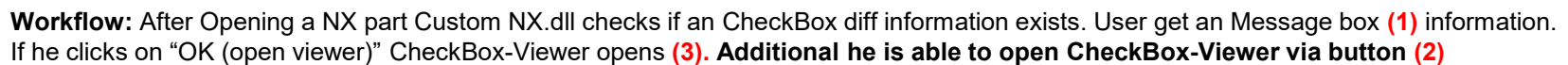
It shall be possible to compare how the drawing looked before and after the upgrade for the current active work part within the NX application by opening the CheckBox-Viewer.

Expected Test Results:

It is possible to look at the CheckBox results for the current active work part within the NX application by opening the CheckBox-Viewer.

Test evidence is shown in the next slide.

System Sketch how Designers get an Access to CheckBox Viewer



Summary of test results

Achieving same results with checkbox and interactive use of NX/TC in following areas:

Requirement 1:

Load and update parts and drawings

Test results for requirement 1:

NX creates the same messages (**Error: Unable to terminate the blend faces. Blend adjacent edges first or reduce the radius** and **Error: Unable to perform Boolean**) interactively as in the CheckBox log file

Requirement 2:

Data consistency between 2 different NX versions

Test results for requirement 2:

The same changes happen to the drawings interactively (**moving dimentions**) as shown in the CheckBox difference report

Additional requirement regarding visualization of checkbox results:

Requirement 3:

Results of CheckBox should be presented in an user-friendly way

Test results for requirement 3:

CheckBox results can be visualized for the active work part

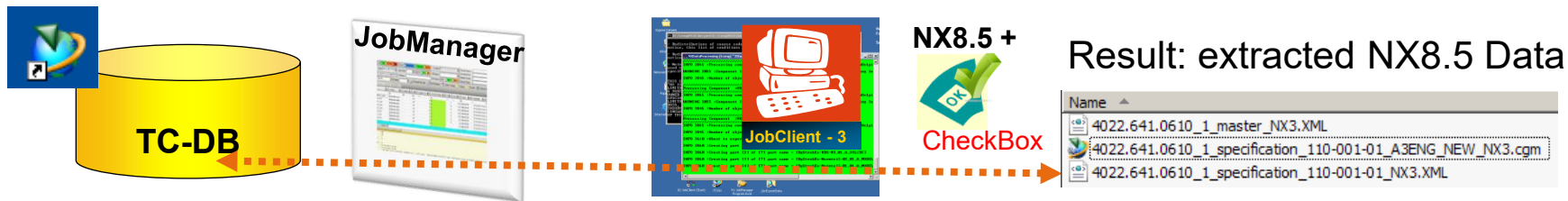
Conclusion:

All requirements for the CheckBox application fulfill the acceptance criteria!

Introduction CheckBox Process Overview

How is CheckBox working?

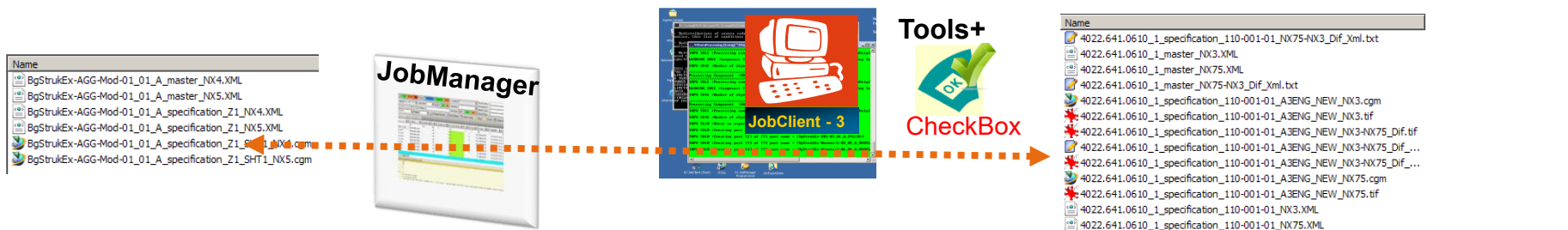
Step 1: Extraction NX8.5 Data



Step 2: Extraction NX12 Data



Step 3: Generate Analyze Data



CheckBox Data Extraction

After extracting CheckBox Data the CB.Log files is analysed an the results are listed as partial Results. The following list shows how we do classify the CheckBox extraction Results.

- PL = Part load 1
- UF = Update all Feature 2
- UD = Update Drawing 3
- PH = Part Header 4
- MD = Model Data 5
- AS = Assembly Data 6
- DR = Drawing Data 8
- EN = Entity 9
- CBXml = CB.Data File (xml) 9
- CGM = Drawing .cgm Files 10

The results of extracting data is imported into the JobServer Database.

```
[677] done init program result file
[680] single_part = #D:\NxData\BgStrukNx75\BgStrukEx-Einzelteil-04.dwg
[721] Loading part
Info: Memory Load = 33
Info: dwAvailPhys = 11109156
Info: dwAvailPageFile = 26648496
Info: dwAvailVirtual = -586564

=====
Start Check at Sat Feb 02 14:49:28 2013

[496] partname = #D:\NxData\BgStrukNx75\BgStrukEx-Einzelteil-04.dwg
Info: Part = D:\NxData\BgStrukNx75\BgStrukEx-Einzelteil-04.dwg
Info: xml_file = D:\NxData\BgStrukNx75\BgStrukEx-Einzelteil-04.dwg
[537] xmlfile = #D:\NxData\BgStrukNx75\BgStrukEx-Einzelteil-04.dwg

=====
[541] do the update
Update: All Features 2
Update: All Features ---> passed
Update: Drawing views 3
Update: Drawing views ---> passed
[543] done the update

=====
Info: init_xml_file
Info: init_xml_file --> passed
Info: write_xml_header
Info: write_xml_header --> passed
Info: Part Header Section 4
Info: Part Header Section --> passed
Info: Check_Model Section 5
Info: Check_Model Section --> passed
Info: Check_Assembly Section 6
Info: Check_Assembly Section --> passed
Info: Check_Drawing Section 7
Info: Check_Drawing Section --> passed
Info: Check_Entities Section 8
Info: Check_Entities Section --> passed
Info: write_xml_end Section 9
Info: write_xml_end Section --> passed

=====
CGM: Output (Sheet 1) to [D:\NxData\BgStrukNx75\BgStrukEx-Einzelteil-04.dwg]
CGM: Cgm_Def_Color_Option = UF_PLOT_BLACK_ON_WHITE 10
CGM: Cgm_Def_Color_Option = UF_PLOT_BLACK_ON_WHITE --> passed

=====
Finished checking at Sat Feb 02 14:49:31 2013
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CheckBox Compare Data

PLMJobManager_CheckBoxData.xmlns:xsi="http://www..."

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<> ProgramData
  <> RunData
    StartLoadPartDateTime: 2010-05-22 12:07:13
    EndLoadPartDateTime: 2010-05-22 12:07:15
    StartLoadPartMemoryAllocation: 1843576
    EndLoadPartMemoryAllocation: 1842232
    <> Action
      DetailOption: 2,3,4,5,6,7,8,26
      StartUpdateDateTime: 2010-05-22 12:07:15
      UpdateAllFeaturesReturnVal: -1
      StructureSyncReturnVal: -1
      UpdateAllViewsReturnVal: -1
      EndUpdateDateTime: 2010-05-22 12:07:15
      StartDateTime: 2010-05-22 12:07:15
    <> NxData
      NXRelease: NX V4.0
      NXVersion: 105.0
      AssemblyLoadOptions
    <> CheckBoxData
      <> Header
        <> ModelData
      <> Refsets
        <> Refset
          Name: Entire Part
          Volume: 1342.584642
          VolumeBodies_n: 2
          Feature3D_n: 0
          <> CentreOfGravity
          <> MomentOfInertia
        <> Refset
          <> ModelDataBase
          <> Layers
        <> AssemblyData
          <> PartArrangements
          <> Components
        <> Drawings
          <> Drawing
            Name: SHT1
            ViewDependentObjects_n: 0
            RetainedObjects_n: 0
            Drawing_VIEWS_n: 4
          <> Views
        <> Drawing
        <> Entities
          <> Entity xsi:type="Entity_Type26_SubType2"
          <> Entity xsi:type="Entity_Type26_SubType1"
    <> RunDataPerformance
      EndDateTime: 2010-05-22 12:07:15
  
```

PLMJobManager_CheckBoxData.xmlns:xsi="http://www..."

```

<> ProgramData
  <> RunData
    StartLoadPartDateTime: 2010-05-26 17:58:00
    EndLoadPartDateTime: 2010-05-26 17:58:01
    StartLoadPartMemoryAllocation: 1753136
    EndLoadPartMemoryAllocation: 1751792
    <> Action
      DetailOption: 26
      StartUpdateDateTime: 2010-05-26 17:58:01
      UpdateAllFeaturesReturnVal: -1
      StructureSyncReturnVal: -1
      UpdateAllViewsReturnVal: -1
      EndUpdateDateTime: 2010-05-26 17:58:01
      StartDateTime: 2010-05-26 17:58:01
    <> NxData
      NXRelease: NX V5.0
      NXVersion: 105.0
      AssemblyLoadOptions
    <> CheckBoxData
      <> Header
        <> ModelData
      <> Refsets
        <> Refset
          Name: Entire Part
          Volume: 1342.584642
          VolumeBodies_n: 2
          Feature3D_n: 0
          <> CentreOfGravity
          <> MomentOfInertia
        <> Refset
          <> ModelDataBase
          <> Layers
        <> AssemblyData
          <> PartArrangements
          <> Components
        <> Drawings
          <> Drawing
            Name: SHT1
            ViewDependentObjects_n: 0
            RetainedObjects_n: 0
            Drawing_VIEWS_n: 4
          <> Views
        <> Drawing
        <> Entities
          <> Entity xsi:type="Entity_Type26_SubType2"
          <> Entity xsi:type="Entity_Type26_SubType1"
    <> RunDataPerformance
      EndDateTime: 2010-05-26 17:58:01
  
```

Compare → having Differences? **YES** **NO**

Create extended Data:
- DifReport.txt
- Dif.tif

In this case it is required to Check what is the reason for this differences !

Result Is OK

Who did used CheckBox for Upgrade Projects.

The CheckBox Software is developed by Mr, Bernd Schieber.

Software specification, project coordination and PLMJobManager integration was done by Mr. Josef Feuerstein (addPLM)

All Company's shown below were using CheckBox for proving legacy data as part of the upgrade process. This Solution is developed since 2008 and in all projects, we did Validation checks.

